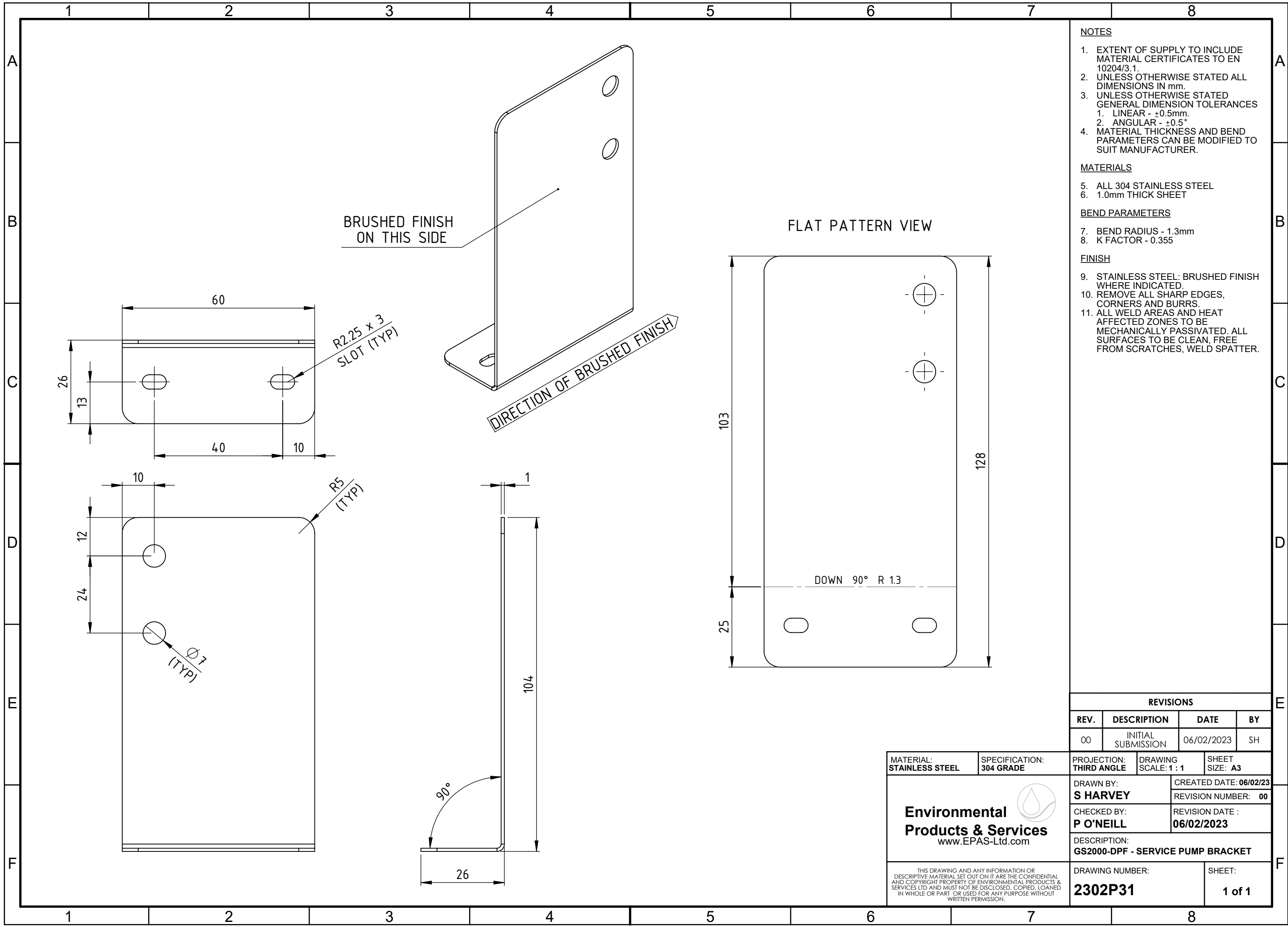




NOTES

- EXTENT OF SUPPLY TO INCLUDE MATERIAL CERTIFICATES TO EN 10204/3.1.
- UNLESS OTHERWISE STATED ALL DIMENSIONS IN mm.
- UNLESS OTHERWISE STATED GENERAL DIMENSION TOLERANCES
 - LINEAR - $\pm 0.5\text{mm}$.
 - ANGULAR - $\pm 0.5^\circ$.
- MATERIAL THICKNESS AND BEND PARAMETERS CAN BE MODIFIED TO SUIT MANUFACTURER.

MATERIALS

- ALL 304 STAINLESS STEEL
- 1.0mm THICK SHEET

BEND PARAMETERS

- BEND RADIUS - 1.3mm
- K FACTOR - 0.355

FINISH

- STAINLESS STEEL: BRUSHED FINISH WHERE INDICATED.
- REMOVE ALL SHARP EDGES, CORNERS AND BURRS.
- ALL WELD AREAS AND HEAT AFFECTED ZONES TO BE MECHANICALLY PASSIVATED. ALL SURFACES TO BE CLEAN, FREE FROM SCRATCHES, WELD SPATTER.

REVISIONS

REV.	DESCRIPTION	DATE	BY
00	INITIAL SUBMISSION	06/02/2023	SH

MATERIAL:
STAINLESS STEEL

SPECIFICATION:
304 GRADE

PROJECTION:
THIRD ANGLE

DRAWING
SCALE: 1 : 1

SHEET
SIZE: A3

DRAWN BY:

S HARVEY

CREATED DATE: 06/02/23

REVISION NUMBER: 00

CHECKED BY:

P O'NEILL

REVISION DATE :

06/02/2023

DESCRIPTION:

GS2000-DPF - SERVICE PUMP BRACKET

DRAWING NUMBER:

2302P31

SHEET:

1 of 1

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