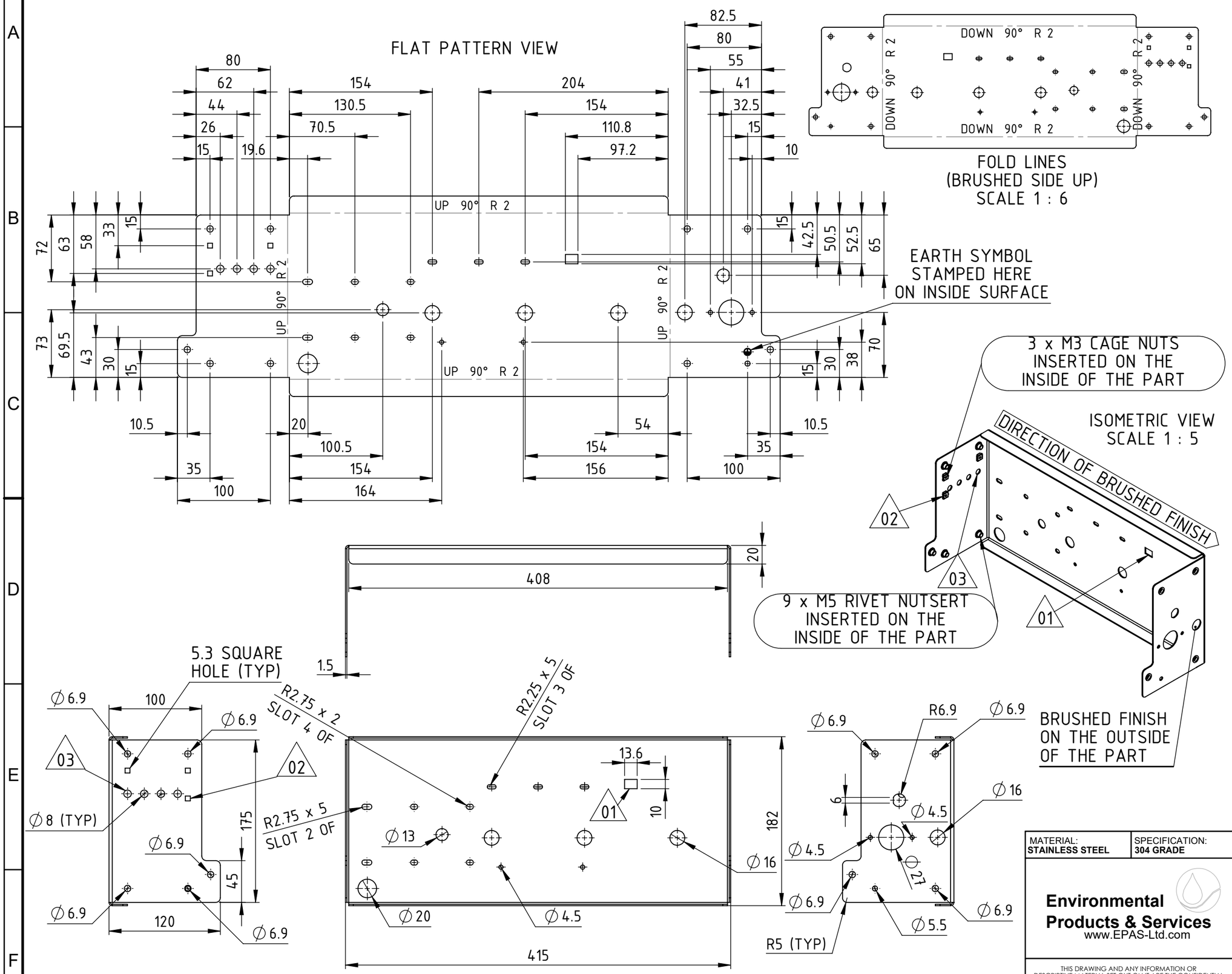

NOTES

1. EXTENT OF SUPPLY TO INCLUDE MATERIAL CERTIFICATES TO EN 10204/3.1.
2. UNLESS OTHERWISE STATED ALL DIMENSIONS IN mm.
3. UNLESS OTHERWISE STATED GENERAL DIMENSION TOLERANCES
   1. LINEAR - ±0.5mm.
   2. ANGULAR - ±0.5°
4. MATERIAL THICKNESS AND BEND PARAMETERS CAN BE MODIFIED TO SUIT MANUFACTURER.

MATERIALS

5. ALL 304 STAINLESS STEEL
6. 1.5mm THICK SHEET

BEND PARAMETERS

7. BEND RADIUS - 2.0mm
8. K FACTOR - 0.364

FINISH

9. STAINLESS STEEL: BRUSHED FINISH ON EXTERNAL SURFACES WHERE INDICATED.
10. REMOVE ALL SHARP EDGES, CORNERS AND BURRS.
11. ALL WELD AREAS AND HEAT AFFECTED ZONES TO BE MECHANICALLY PASSIVATED. ALL SURFACES TO BE CLEAN, FREE FROM SCRATCHES, WELD SPATTER.

REVISIONS

REV.	DESCRIPTION	DATE	BY
00	INITIAL SUBMISSION	07/02/2023	SH
01	ADDTIONAL MOUNTING HOLE ADDED FOR AIR SENSOR AND LED PCB	09/10/2023	SH
02	FIXING HOLES MODIFIED TO SUIT M3 CAGE NUTS	17/10/2023	SH
03	ADDITIONAL LED HOLE ADDED	25/10/2023	SH

MATERIAL: STAINLESS STEEL	SPECIFICATION: 304 GRADE	PROJECTION: THIRD ANGLE	DRAWING SCALE: 1 : 4	SHEET SIZE: A3
Environmental Products & Services www.EPAS-Ltd.com		DRAWN BY: S HARVEY	CREATED DATE: 07/02/23	
			REVISION NUMBER: 03	
		CHECKED BY: P O'NEILL	REVISION DATE : 25/10/2023	
		DESCRIPTION: GS2000-DPF - MOTOR MOUNTING PLATE		
		DRAWING NUMBER: 2302P30		SHEET: 1 of 1

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