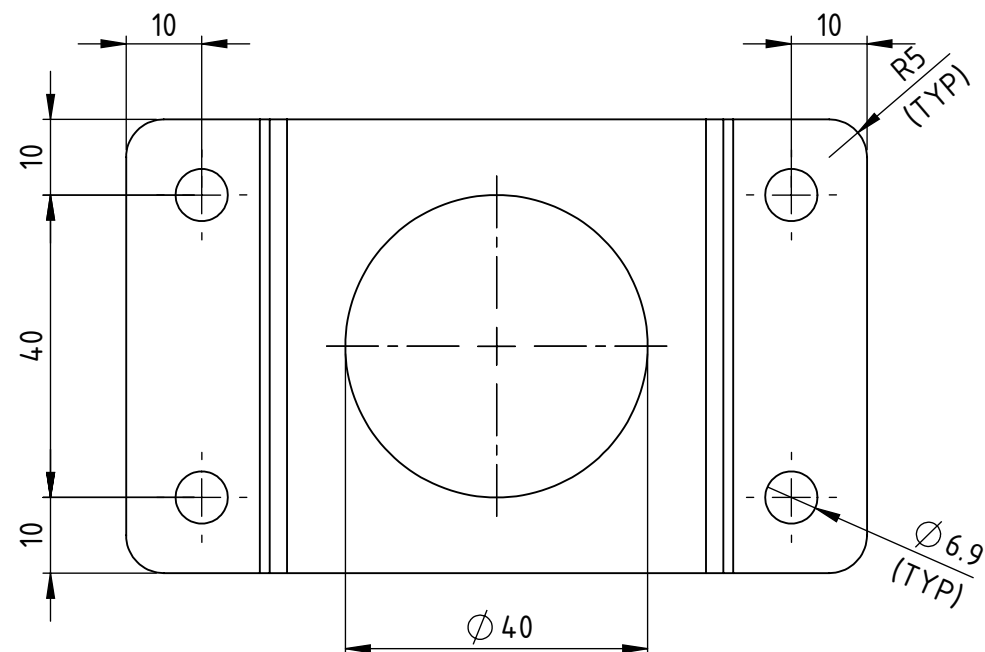


BRUSHED FINISH ON  
ALL FRONT SURFACES

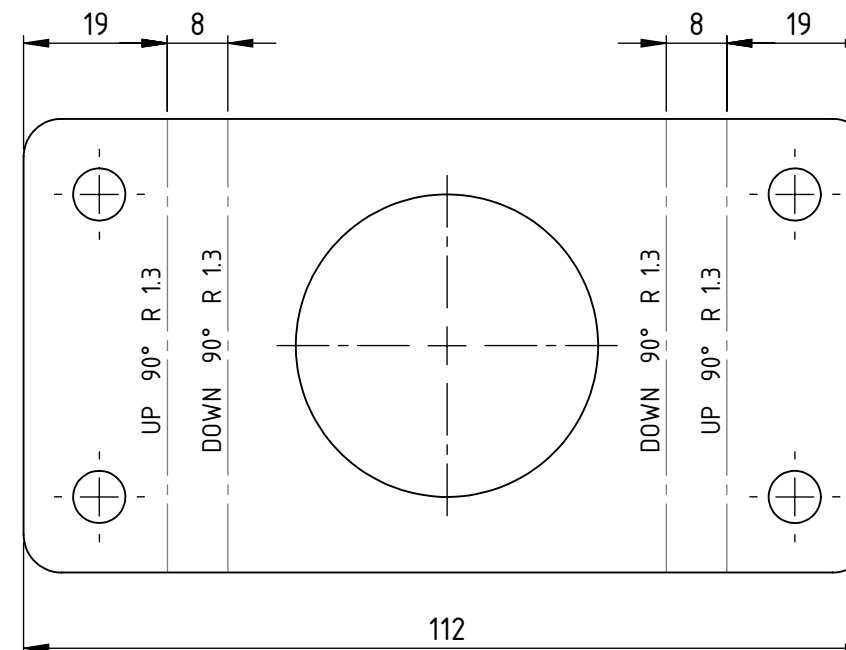
ISOMETRIC VIEW

PILOT HOLE SUITBLE  
FOR M5 RIVET NUTSERT

DIRECTION OF BRUSHED FINISH



FLAT PATTERN VIEW



#### NOTES

1. EXTENT OF SUPPLY TO INCLUDE MATERIAL CERTIFICATES TO EN 10204/3.1.
2. UNLESS OTHERWISE STATED ALL DIMENSIONS IN mm.
3. UNLESS OTHERWISE STATED GENERAL DIMENSION TOLERANCES  
1. LINEAR -  $\pm 0.5\text{mm}$ .  
2. ANGULAR -  $\pm 0.5^\circ$
4. MATERIAL THICKNESS AND BEND PARAMETERS CAN BE MODIFIED TO SUIT MANUFACTURER.

#### MATERIALS

5. ALL 304 STAINLESS STEEL
6. 1.0mm THICK SHEET

#### BEND PARAMETERS

7. BEND RADIUS - 1.3mm
8. K FACTOR - 0.355

#### FINISH

9. STAINLESS STEEL: BRUSHED FINISH ON EXTERNAL SURFACES WHERE INDICATED.
10. REMOVE ALL SHARP EDGES, CORNERS AND BURRS.
11. ALL WELD AREAS AND HEAT AFFECTED ZONES TO BE MECHANICALLY PASSIVATED. ALL SURFACES TO BE CLEAN, FREE FROM SCRATCHES, WELD SPATTER.

#### REVISIONS

| REV. | DESCRIPTION        | DATE       | BY |
|------|--------------------|------------|----|
| 00   | INITIAL SUBMISSION | 07/02/2023 | SH |

|                                                                      |                             |                                                                  |                         |                                      |
|----------------------------------------------------------------------|-----------------------------|------------------------------------------------------------------|-------------------------|--------------------------------------|
| MATERIAL:<br>STAINLESS STEEL                                         | SPECIFICATION:<br>304 GRADE | PROJECTION:<br>THIRD ANGLE                                       | DRAWING<br>SCALE: 1 : 1 | SHEET<br>SIZE: A3                    |
| <b>Environmental<br/>Products &amp; Services</b><br>www.EPAS-Ltd.com |                             | DRAWN BY:<br><b>S HARVEY</b>                                     |                         | CREATED DATE: <b>07/02/23</b>        |
|                                                                      |                             | CHECKED BY:<br><b>P O'NEILL</b>                                  |                         | REVISION NUMBER: <b>00</b>           |
|                                                                      |                             | DESCRIPTION:<br><b>GS2000-DPF - ENCLOSURE INLET PIPE SUPPORT</b> |                         | REVISION DATE :<br><b>07/02/2023</b> |
|                                                                      |                             | DRAWING NUMBER:<br><b>2301P48</b>                                |                         | SHEET:<br><b>1 of 1</b>              |

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