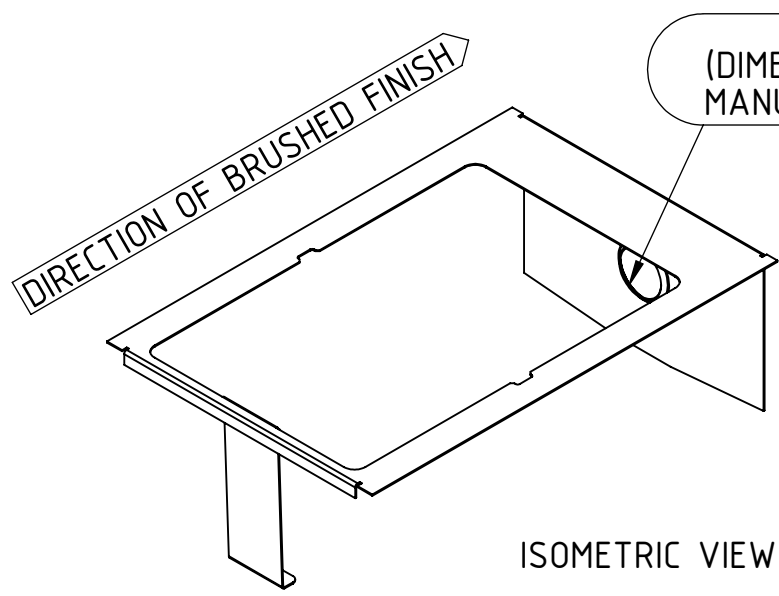
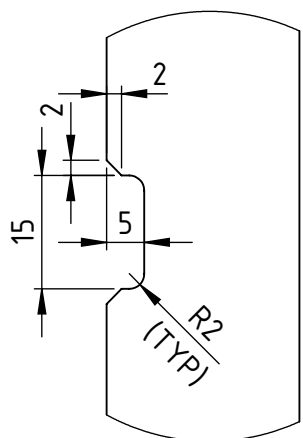
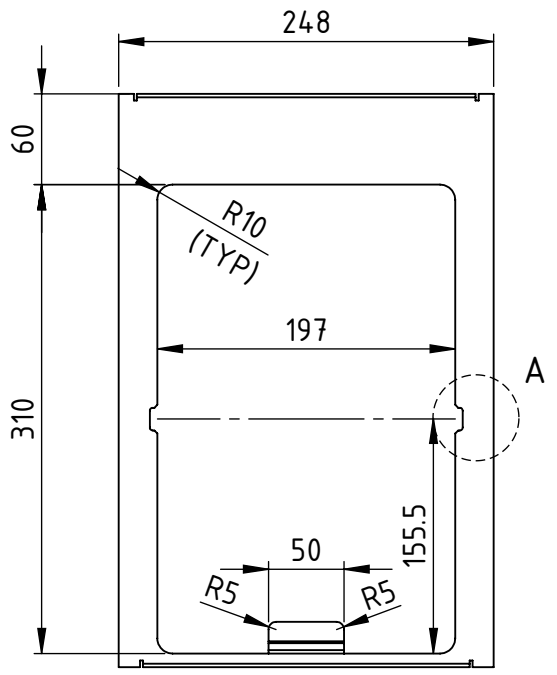


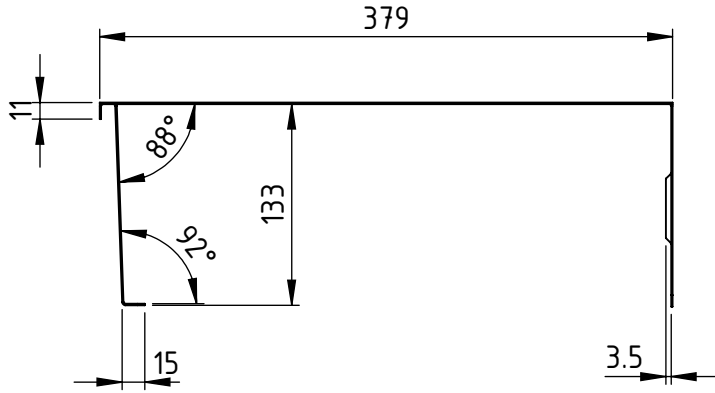
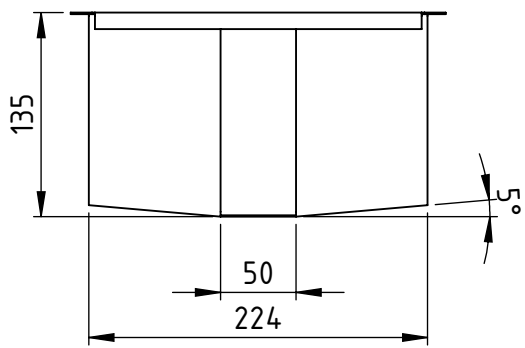


CIRCULAR EMBOSSMENT
(DIMENSIONS FOR GUIDANCE ONLY)
MANUFACTURER TO SPECIFY TOOL

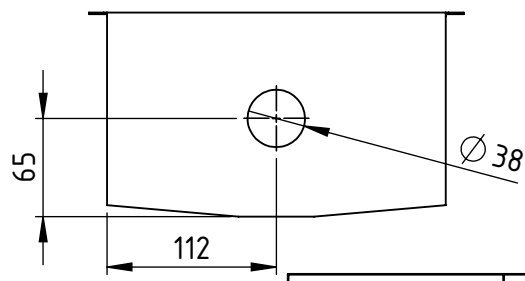
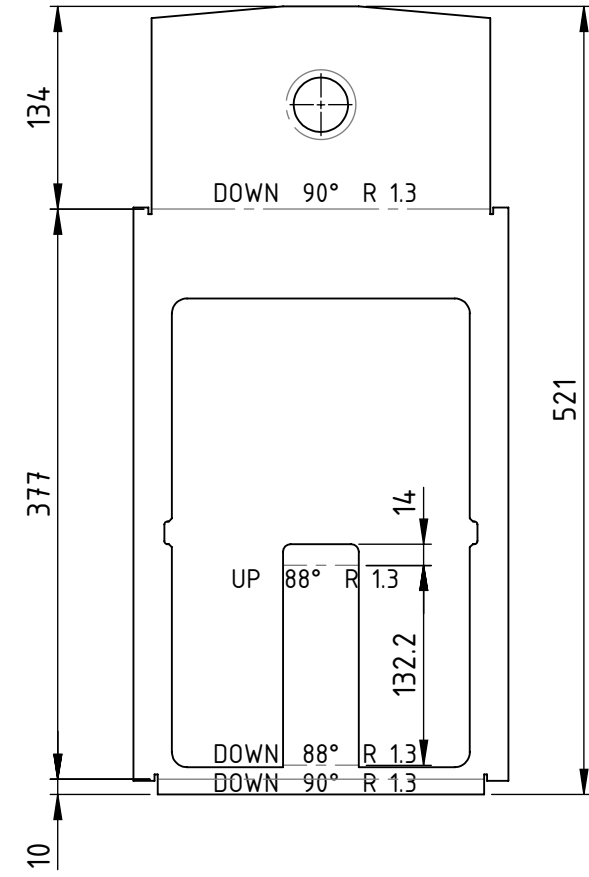
ISOMETRIC VIEW



DETAIL A
SCALE 1 : 1



FLAT PATTERN VIEW



NOTES

1. EXTENT OF SUPPLY TO INCLUDE MATERIAL CERTIFICATES TO EN 10204/3.1.
2. <PARA >UNLESS OTHERWISE STATED ALL DIMENSIONS IN mm.
3. UNLESS OTHERWISE STATED GENERAL DIMENSION TOLERANCES
 1. LINEAR - $\pm 0.5\text{mm}$.
 2. ANGULAR - $\pm 0.5^\circ$
4. MATERIAL THICKNESS AND BEND PARAMETERS CAN BE MODIFIED TO SUIT MANUFACTURER.

MATERIALS & SPECIFICATION

5. ALL 304 STAINLESS STEEL
6. 1.0mm THICK SHEET
7. PERFORATED SECTION
 1. HOLE SIZE - $\varnothing 4\text{mm}$
 2. PITCH - 6mm, EQUALLY SPACED
 3. USE CAD FILE FOR REFERENCE

BEND PARAMETERS

8. BEND RADIUS - 1.3mm
9. K FACTOR - 0.355

FINISH

10. STAINLESS STEEL: BRUSHED FINISH ON EXTERNAL SURFACES ONLY.
11. REMOVE ALL SHARP EDGES, CORNERS AND BURRS.
12. ALL WELD AREAS AND HEAT AFFECTED ZONES TO BE MECHANICALLY PASSIVATED. ALL SURFACES TO BE CLEAN, FREE FROM SCRATCHES, WELD SPATTER.

REVISIONS

REV.	DESCRIPTION	DATE	BY
00	INITIAL SUBMISSION	02/02/2023	SH

MATERIAL: STAINLESS STEEL		SPECIFICATION: 304 GRADE		PROJECTION: THIRD ANGLE		DRAWING SCALE: 1 : 5		SHEET SIZE: A3	
Environmental Products & Services www.EPAS-Ltd.com 				DRAWN BY: S HARVEY		CREATED DATE: 02/02/23			
						REVISION NUMBER: 00			
				CHECKED BY: P O'NEILL		REVISION DATE : 02/02/2023			
				DESCRIPTION: GS2000-DPF - DRAWER TOP					
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				2301P44				1 of 1	

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