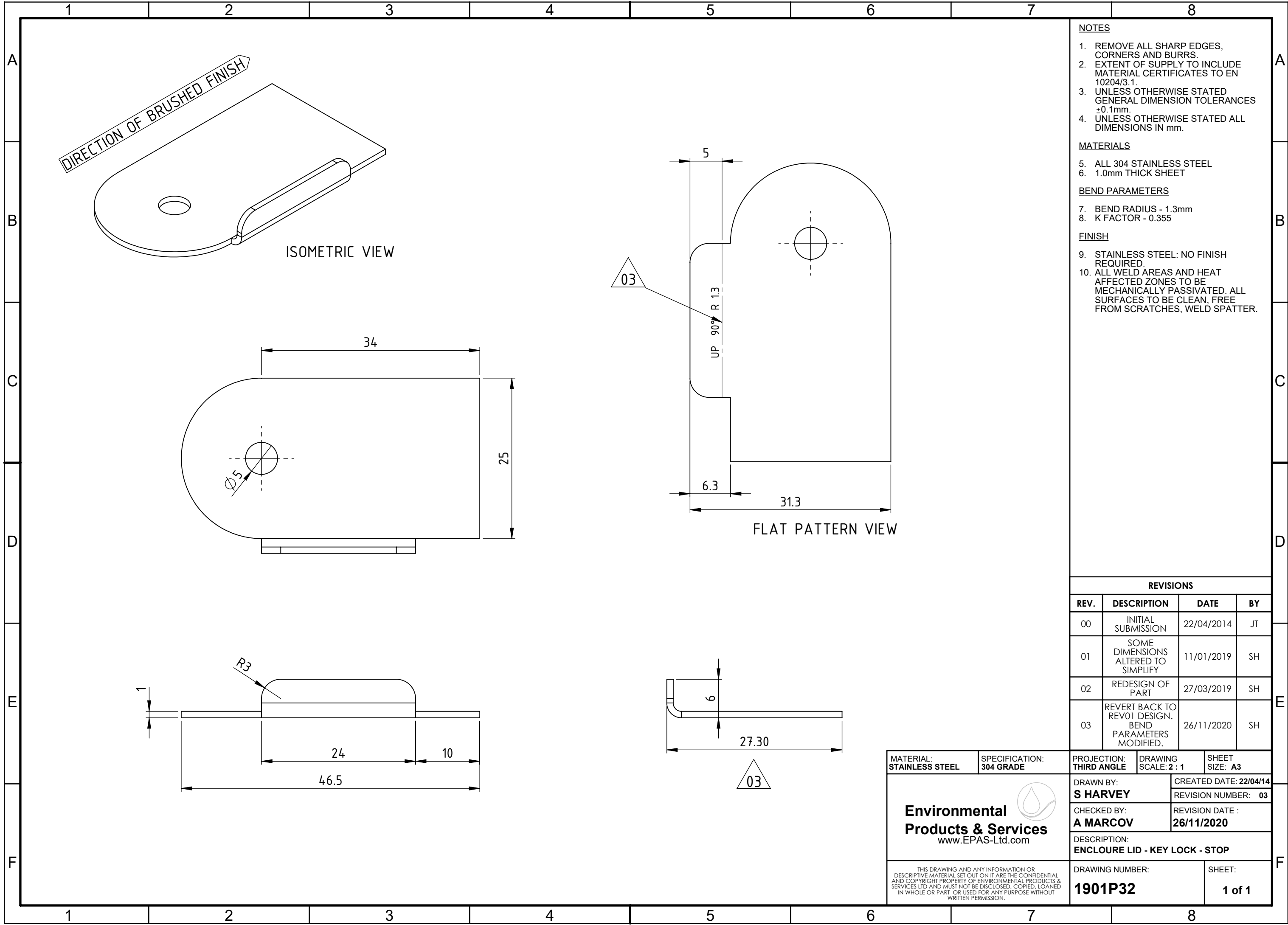




- NOTES**
1. REMOVE ALL SHARP EDGES, CORNERS AND BURRS.
 2. EXTENT OF SUPPLY TO INCLUDE MATERIAL CERTIFICATES TO EN 10204/3.1.
 3. UNLESS OTHERWISE STATED GENERAL DIMENSION TOLERANCES $\pm 0.1\text{mm}$.
 4. UNLESS OTHERWISE STATED ALL DIMENSIONS IN mm.

- MATERIALS**
5. ALL 304 STAINLESS STEEL
 6. 1.0mm THICK SHEET

- BEND PARAMETERS**
7. BEND RADIUS - 1.3mm
 8. K FACTOR - 0.355

- FINISH**
9. STAINLESS STEEL: NO FINISH REQUIRED.
 10. ALL WELD AREAS AND HEAT AFFECTED ZONES TO BE MECHANICALLY PASSIVATED. ALL SURFACES TO BE CLEAN, FREE FROM SCRATCHES, WELD SPATTER.

REVISIONS

REV.	DESCRIPTION	DATE	BY
00	INITIAL SUBMISSION	22/04/2014	JT
01	SOME DIMENSIONS ALTERED TO SIMPLIFY	11/01/2019	SH
02	REDESIGN OF PART	27/03/2019	SH
03	REVERT BACK TO REV01 DESIGN. BEND PARAMETERS MODIFIED.	26/11/2020	SH

MATERIAL: STAINLESS STEEL	SPECIFICATION: 304 GRADE	PROJECTION: THIRD ANGLE	DRAWING SCALE: 2 : 1	SHEET SIZE: A3
Environmental Products & Services www.EPAS-Ltd.com 		DRAWN BY: S HARVEY		CREATED DATE: 22/04/14
		CHECKED BY: A MARCOV		REVISION NUMBER: 03
		REVISION DATE : 26/11/2020		
		DESCRIPTION: ENCLOURE LID - KEY LOCK - STOP		
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