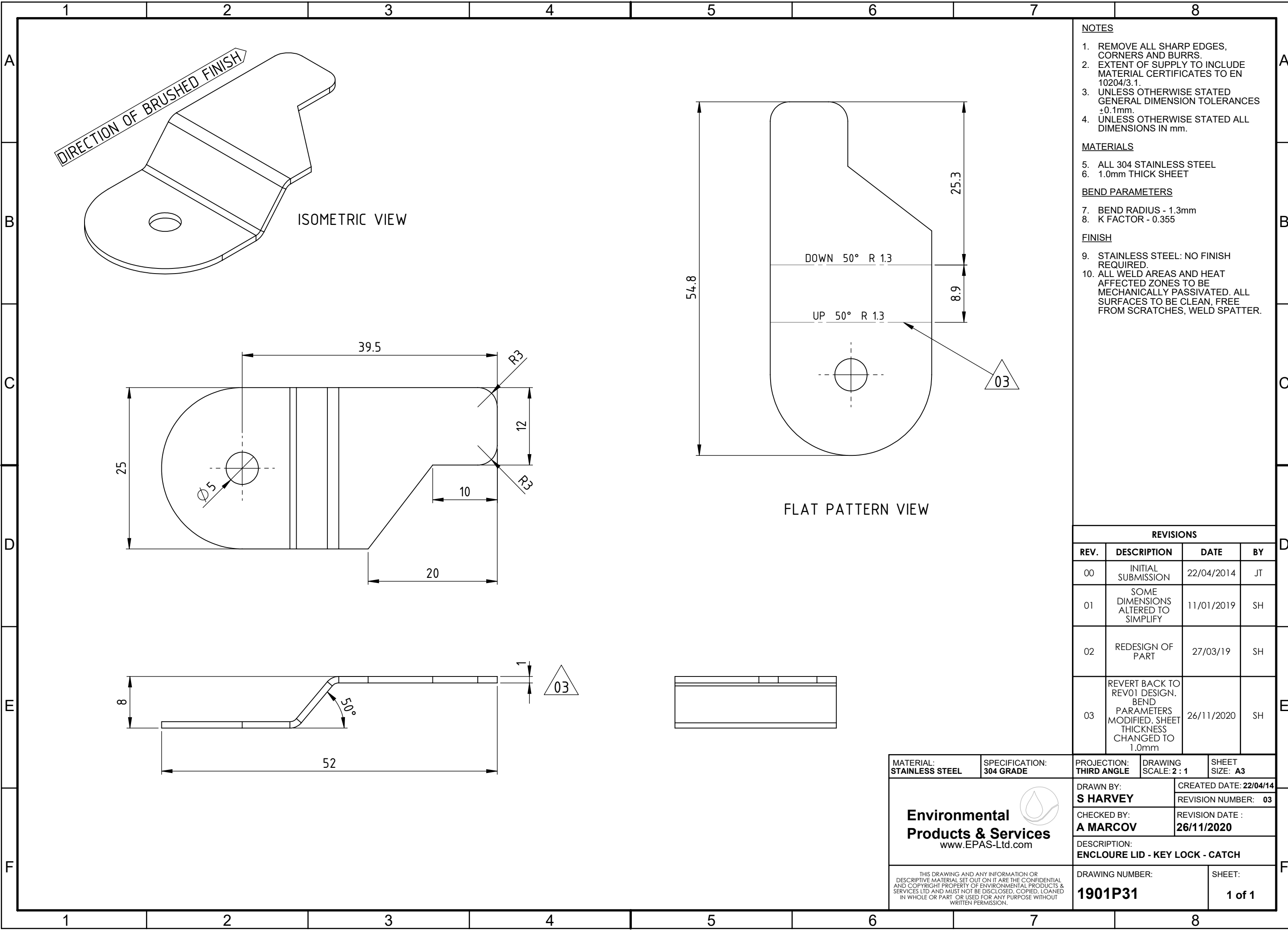




- NOTES**
1. REMOVE ALL SHARP EDGES, CORNERS AND BURRS.
 2. EXTENT OF SUPPLY TO INCLUDE MATERIAL CERTIFICATES TO EN 10204/3.1.
 3. UNLESS OTHERWISE STATED GENERAL DIMENSION TOLERANCES $\pm 0.1\text{mm}$.
 4. UNLESS OTHERWISE STATED ALL DIMENSIONS IN mm.

- MATERIALS**
5. ALL 304 STAINLESS STEEL
 6. 1.0mm THICK SHEET

- BEND PARAMETERS**
7. BEND RADIUS - 1.3mm
 8. K FACTOR - 0.355

- FINISH**
9. STAINLESS STEEL: NO FINISH REQUIRED.
 10. ALL WELD AREAS AND HEAT AFFECTED ZONES TO BE MECHANICALLY PASSIVATED. ALL SURFACES TO BE CLEAN, FREE FROM SCRATCHES, WELD SPATTER.

REVISIONS			
REV.	DESCRIPTION	DATE	BY
00	INITIAL SUBMISSION	22/04/2014	JT
01	SOME DIMENSIONS ALTERED TO SIMPLIFY	11/01/2019	SH
02	REDESIGN OF PART	27/03/19	SH
03	REVERT BACK TO REV01 DESIGN. BEND PARAMETERS MODIFIED. SHEET THICKNESS CHANGED TO 1.0mm	26/11/2020	SH

MATERIAL: STAINLESS STEEL		SPECIFICATION: 304 GRADE		PROJECTION: THIRD ANGLE		DRAWING SCALE: 2 : 1		SHEET SIZE: A3			
Environmental Products & Services www.EPAS-Ltd.com 				DRAWN BY: S HARVEY		CREATED DATE: 22/04/14					
						REVISION NUMBER: 03					
				CHECKED BY: A MARCOV		REVISION DATE : 26/11/2020					
				DESCRIPTION: ENCLOURE LID - KEY LOCK - CATCH							
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