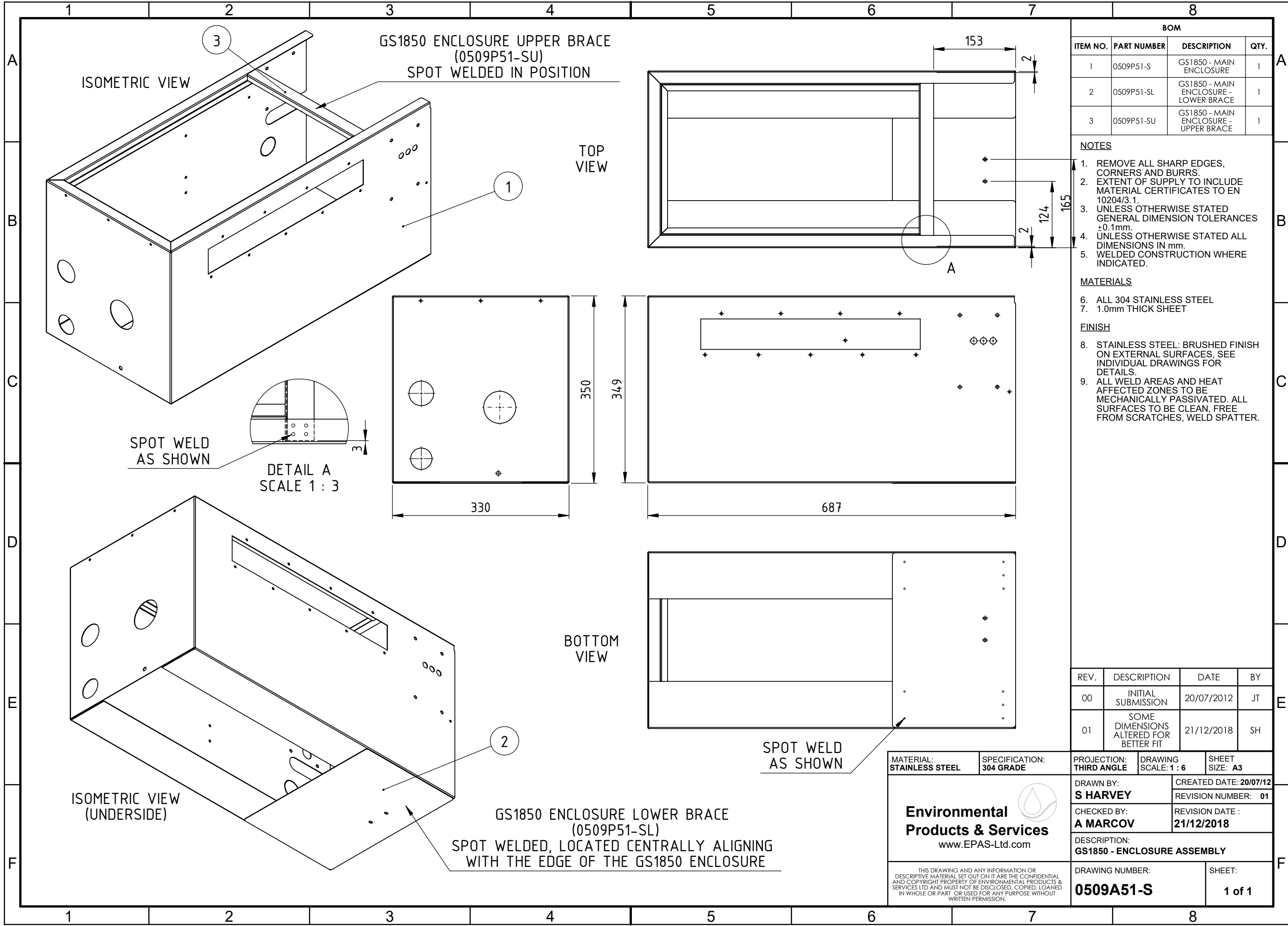




BOM			
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	0509P51-S	GS1850 - MAIN ENCLOSURE	1
2	0509P51-SL	GS1850 - MAIN ENCLOSURE - LOWER BRACE	1
3	0509P51-SU	GS1850 - MAIN ENCLOSURE - UPPER BRACE	1

- NOTES**
1. REMOVE ALL SHARP EDGES, CORNERS AND BURRS.
 2. EXTENT OF SUPPLY TO INCLUDE MATERIAL CERTIFICATES TO EN 10204/3.1.
 3. UNLESS OTHERWISE STATED GENERAL DIMENSION TOLERANCES $\pm 0.1\text{mm}$.
 4. UNLESS OTHERWISE STATED ALL DIMENSIONS IN mm.
 5. WELDED CONSTRUCTION WHERE INDICATED.

- MATERIALS**
6. ALL 304 STAINLESS STEEL
 7. 1.0mm THICK SHEET

- FINISH**
8. STAINLESS STEEL: BRUSHED FINISH ON EXTERNAL SURFACES, SEE INDIVIDUAL DRAWINGS FOR DETAILS.
 9. ALL WELD AREAS AND HEAT AFFECTED ZONES TO BE MECHANICALLY PASSIVATED. ALL SURFACES TO BE CLEAN, FREE FROM SCRATCHES, WELD SPATTER.

REV.	DESCRIPTION	DATE	BY
00	INITIAL SUBMISSION	20/07/2012	JT
01	SOME DIMENSIONS ALTERED FOR BETTER FIT	21/12/2018	SH

MATERIAL: STAINLESS STEEL	SPECIFICATION: 304 GRADE	PROJECTION: THIRD ANGLE	DRAWING SCALE: 1 : 6	SHEET SIZE: A3
Environmental Products & Services www.EPAS-Ltd.com		DRAWN BY: S HARVEY		CREATED DATE: 20/07/12
		CHECKED BY: A MARCOV		REVISION NUMBER: 01
		DESCRIPTION: GS1850 - ENCLOSURE ASSEMBLY		REVISION DATE: 21/12/2018
		DRAWING NUMBER: 0509A51-S		SHEET: 1 of 1

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