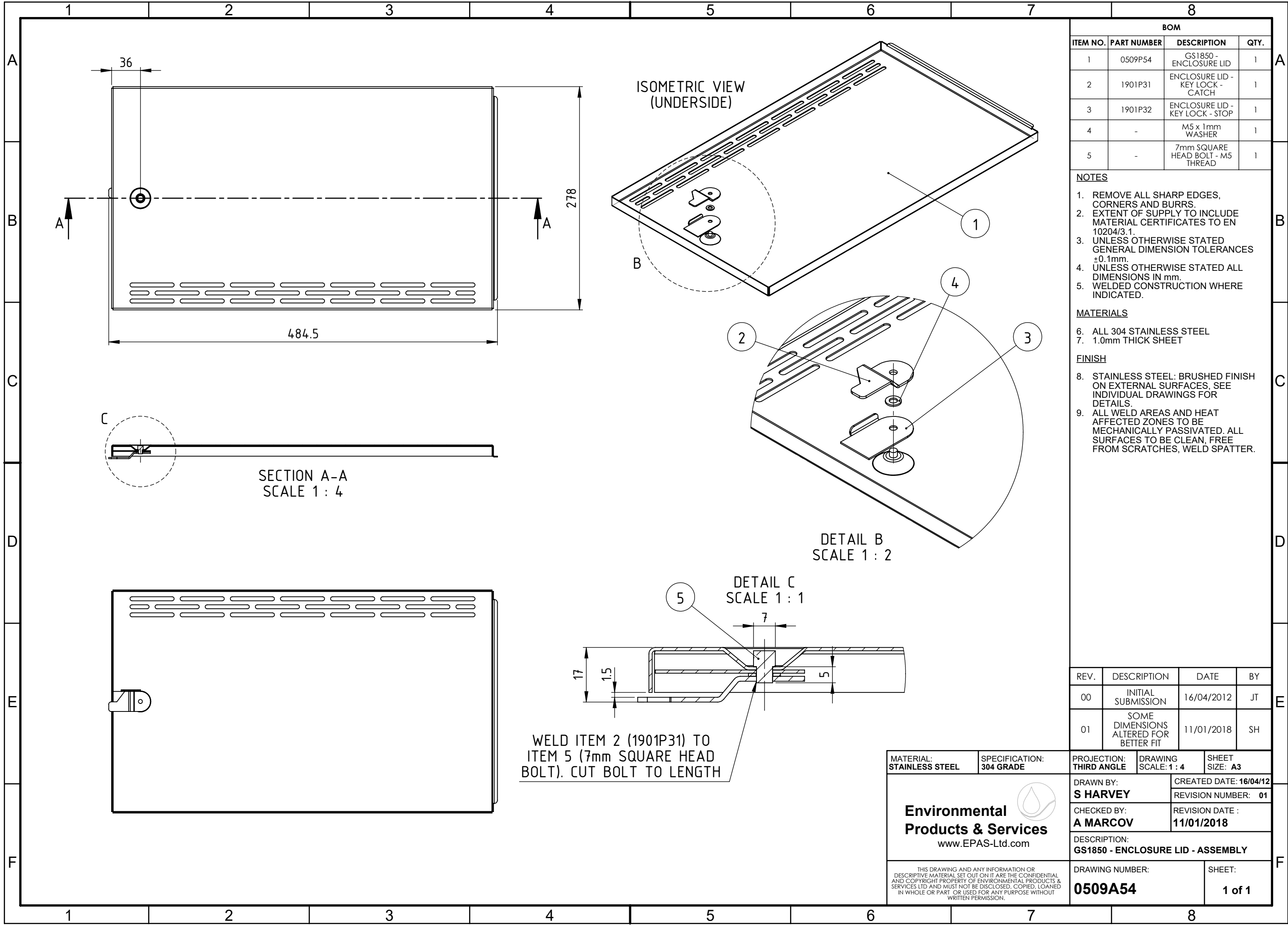




BOM			
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	0509P54	GS1850 - ENCLOSURE LID	1
2	1901P31	ENCLOSURE LID - KEY LOCK - CATCH	1
3	1901P32	ENCLOSURE LID - KEY LOCK - STOP	1
4	-	M5 x 1mm WASHER	1
5	-	7mm SQUARE HEAD BOLT - M5 THREAD	1

- NOTES
1. REMOVE ALL SHARP EDGES, CORNERS AND BURRS.
 2. EXTENT OF SUPPLY TO INCLUDE MATERIAL CERTIFICATES TO EN 10204/3.1.
 3. UNLESS OTHERWISE STATED GENERAL DIMENSION TOLERANCES $\pm 0.1\text{mm}$.
 4. UNLESS OTHERWISE STATED ALL DIMENSIONS IN mm.
 5. WELDED CONSTRUCTION WHERE INDICATED.

- MATERIALS
6. ALL 304 STAINLESS STEEL
 7. 1.0mm THICK SHEET

- FINISH
8. STAINLESS STEEL: BRUSHED FINISH ON EXTERNAL SURFACES, SEE INDIVIDUAL DRAWINGS FOR DETAILS.
 9. ALL WELD AREAS AND HEAT AFFECTED ZONES TO BE MECHANICALLY PASSIVATED. ALL SURFACES TO BE CLEAN, FREE FROM SCRATCHES, WELD SPATTER.

REV.	DESCRIPTION	DATE	BY
00	INITIAL SUBMISSION	16/04/2012	JT
01	SOME DIMENSIONS ALTERED FOR BETTER FIT	11/01/2018	SH

MATERIAL: STAINLESS STEEL		SPECIFICATION: 304 GRADE		PROJECTION: THIRD ANGLE		DRAWING SCALE: 1 : 4		SHEET SIZE: A3	
Environmental Products & Services www.EPAS-Ltd.com				DRAWN BY: S HARVEY		CREATED DATE: 16/04/12			
						REVISION NUMBER: 01			
				CHECKED BY: A MARCOV		REVISION DATE : 11/01/2018			
				DESCRIPTION: GS1850 - ENCLOSURE LID - ASSEMBLY					
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WELD ITEM 2 (1901P31) TO ITEM 5 (7mm SQUARE HEAD BOLT). CUT BOLT TO LENGTH