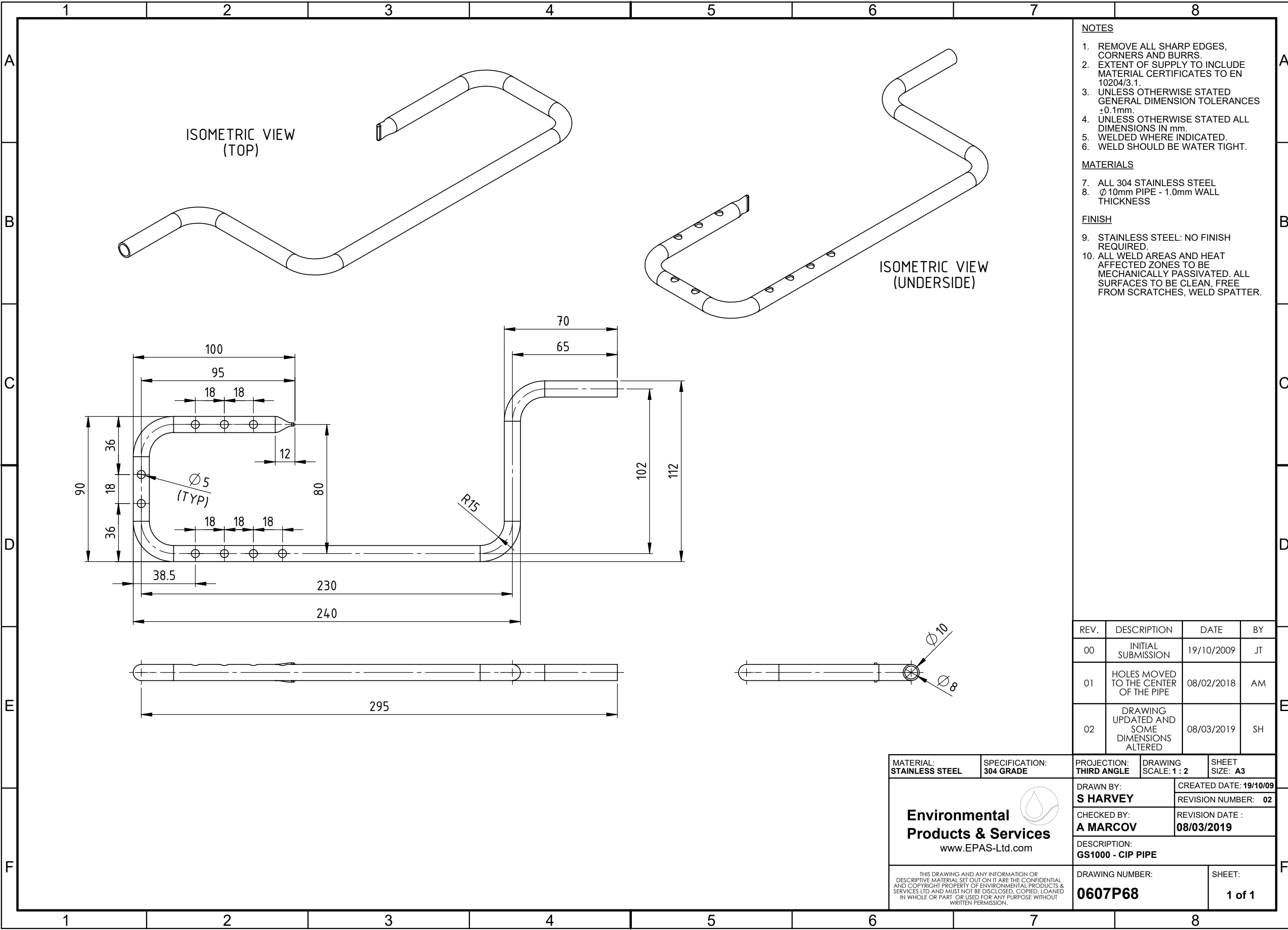




- NOTES**
1. REMOVE ALL SHARP EDGES, CORNERS AND BURRS.
 2. EXTENT OF SUPPLY TO INCLUDE MATERIAL CERTIFICATES TO EN 10204/3.1.
 3. UNLESS OTHERWISE STATED GENERAL DIMENSION TOLERANCES $\pm 0.1\text{mm}$.
 4. UNLESS OTHERWISE STATED ALL DIMENSIONS IN mm.
 5. WELDED WHERE INDICATED.
 6. WELD SHOULD BE WATER TIGHT.

MATERIALS

7. ALL 304 STAINLESS STEEL
8. $\varnothing 10\text{mm}$ PIPE - 1.0mm WALL THICKNESS

FINISH

9. STAINLESS STEEL: NO FINISH REQUIRED.
10. ALL WELD AREAS AND HEAT AFFECTED ZONES TO BE MECHANICALLY PASSIVATED. ALL SURFACES TO BE CLEAN, FREE FROM SCRATCHES, WELD SPATTER.

REV.	DESCRIPTION	DATE	BY
00	INITIAL SUBMISSION	19/10/2009	JT
01	HOLES MOVED TO THE CENTER OF THE PIPE	08/02/2018	AM
02	DRAWING UPDATED AND SOME DIMENSIONS ALTERED	08/03/2019	SH

MATERIAL: STAINLESS STEEL	SPECIFICATION: 304 GRADE	PROJECTION: THIRD ANGLE	DRAWING SCALE: 1 : 2	SHEET SIZE: A3
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		CHECKED BY: A MARCOV		REVISION NUMBER: 02
		DESCRIPTION: GS1000 - CIP PIPE		
		DRAWING NUMBER: 0607P68		SHEET: 1 of 1