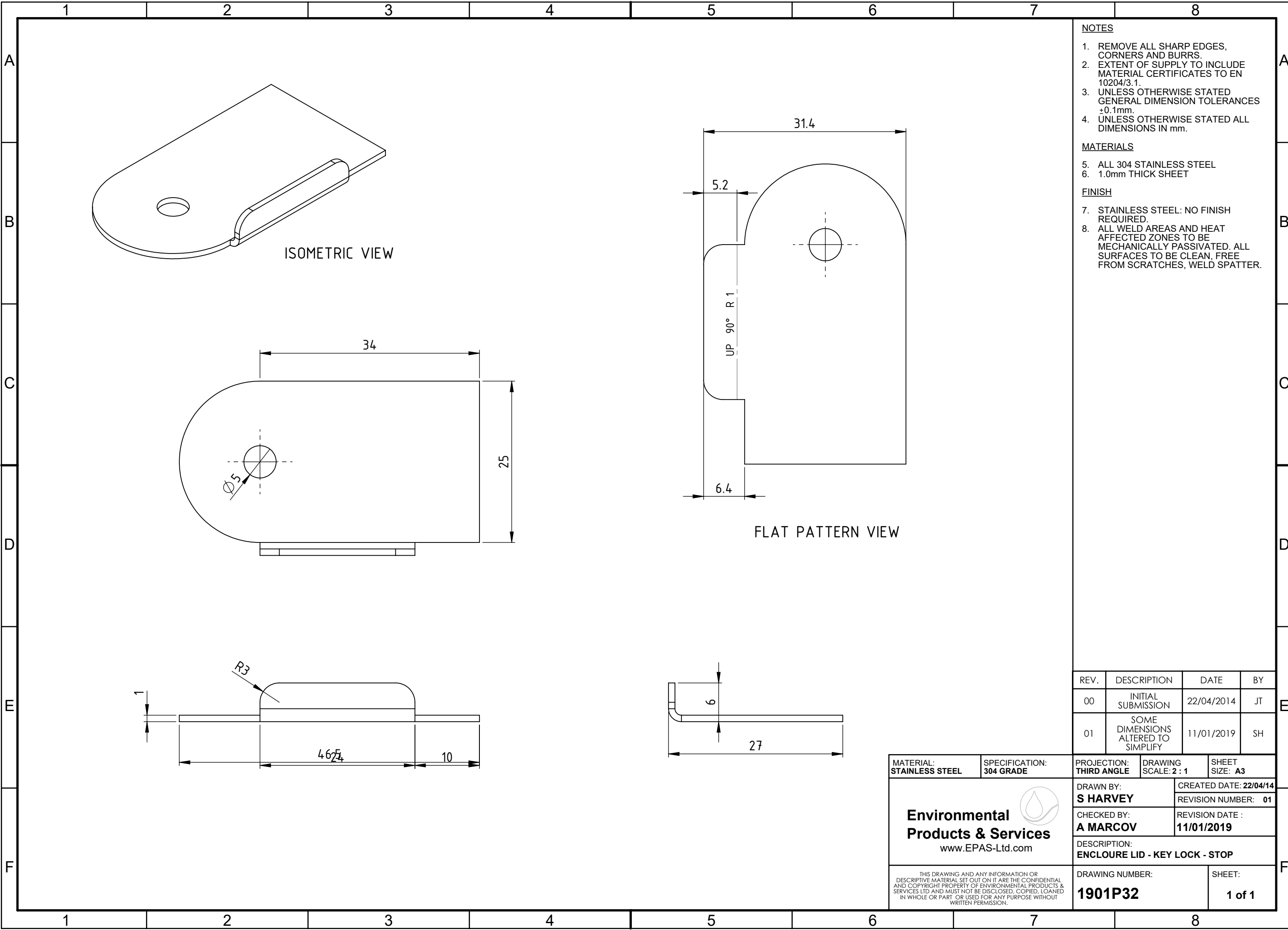




**NOTES**

1. REMOVE ALL SHARP EDGES, CORNERS AND BURRS.
2. EXTENT OF SUPPLY TO INCLUDE MATERIAL CERTIFICATES TO EN 10204/3.1.
3. UNLESS OTHERWISE STATED GENERAL DIMENSION TOLERANCES  $\pm 0.1\text{mm}$ .
4. UNLESS OTHERWISE STATED ALL DIMENSIONS IN mm.

**MATERIALS**

5. ALL 304 STAINLESS STEEL
6. 1.0mm THICK SHEET

**FINISH**

7. STAINLESS STEEL: NO FINISH REQUIRED.
8. ALL WELD AREAS AND HEAT AFFECTED ZONES TO BE MECHANICALLY PASSIVATED. ALL SURFACES TO BE CLEAN, FREE FROM SCRATCHES, WELD SPATTER.