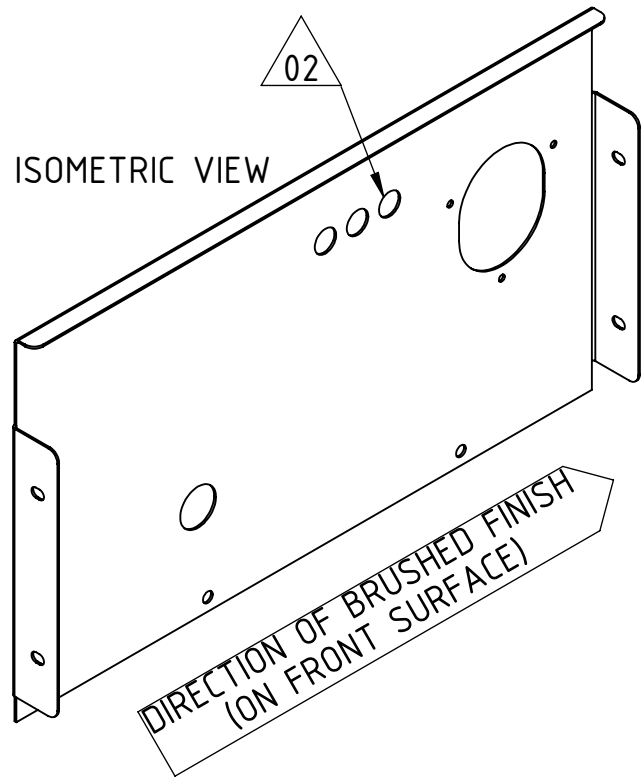
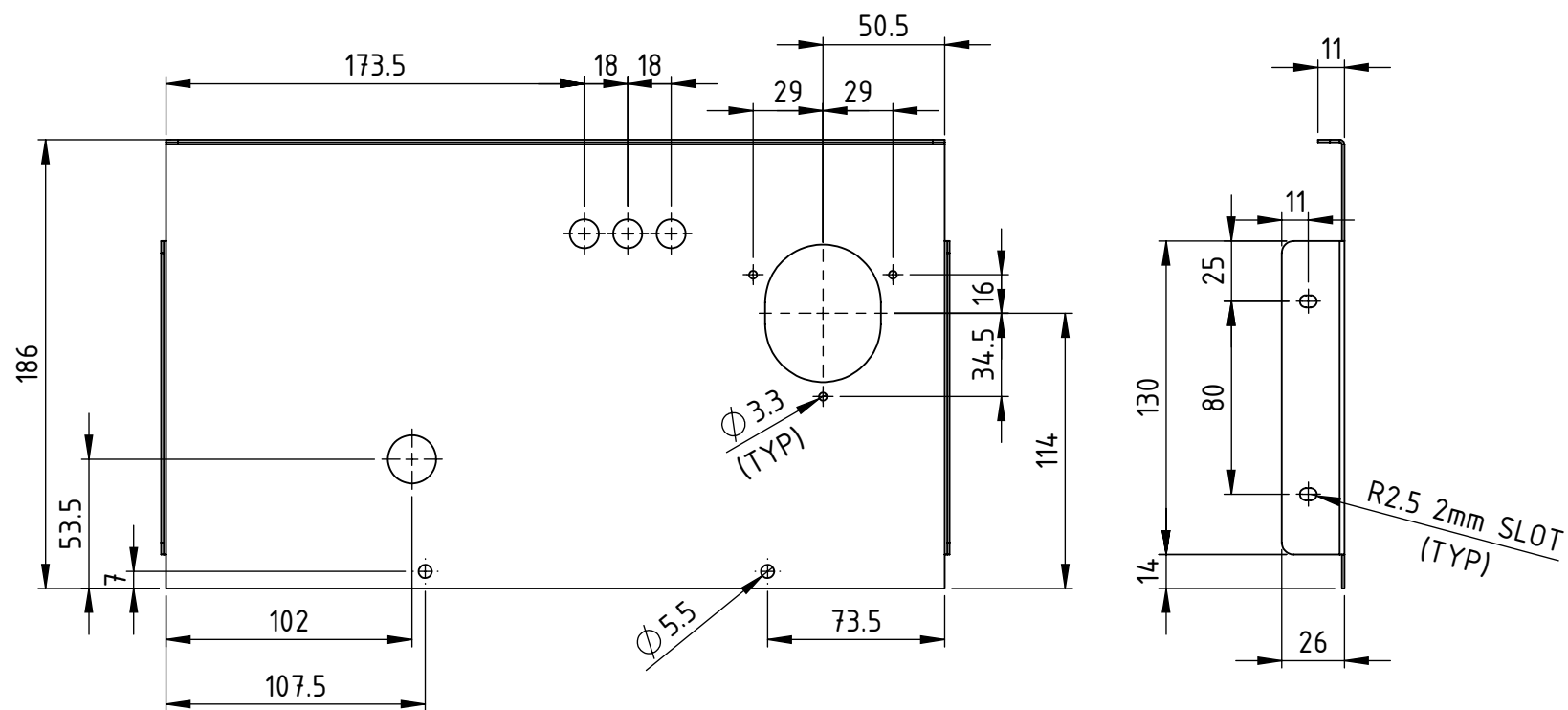
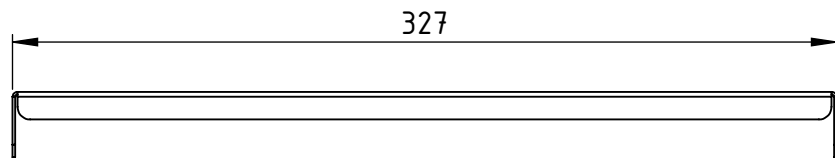
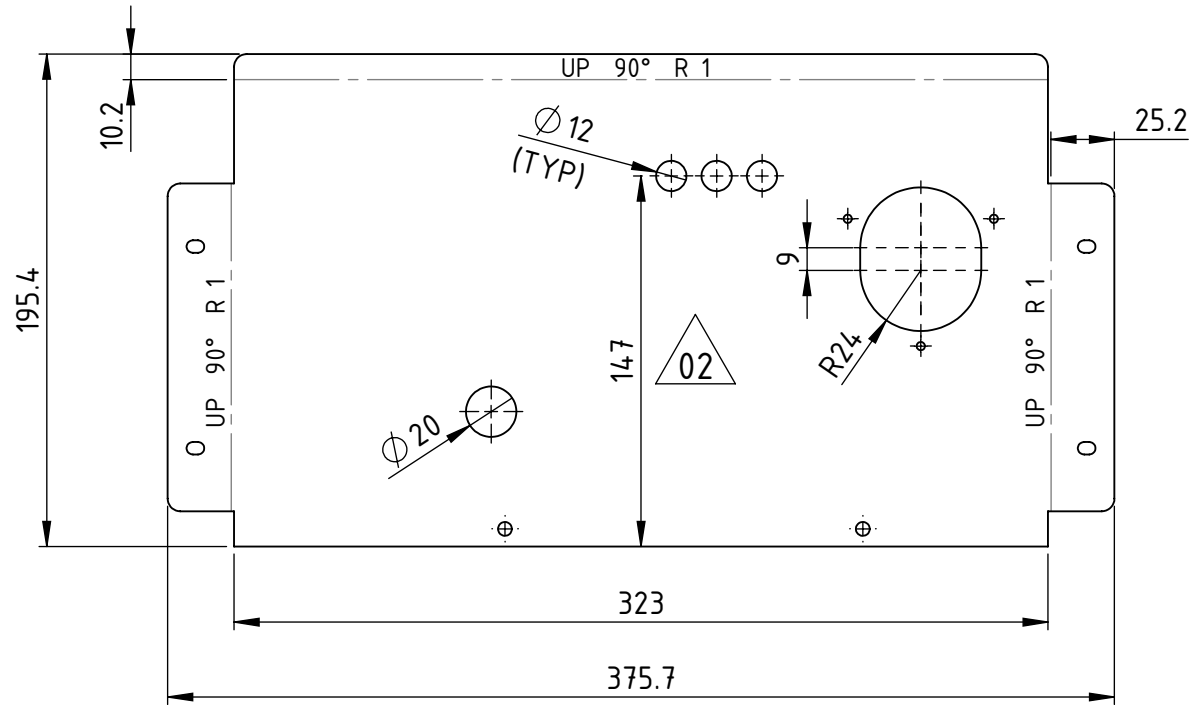




FLAT PATTERN VIEW



NOTES

1. REMOVE ALL SHARP EDGES, CORNERS AND BURRS.
2. EXTENT OF SUPPLY TO INCLUDE MATERIAL CERTIFICATES TO EN 10204/3.1.
3. UNLESS OTHERWISE STATED GENERAL DIMENSION TOLERANCES $\pm 0.1\text{mm}$.
4. UNLESS OTHERWISE STATED ALL DIMENSIONS IN mm.

MATERIALS

5. ALL 304 STAINLESS STEEL
6. 1.0mm THICK SHEET

FINISH

7. STAINLESS STEEL: BRUSHED FINISH, WHERE SHOWN.
8. ALL WELD AREAS AND HEAT AFFECTED ZONES TO BE MECHANICALLY PASSIVATED. ALL SURFACES TO BE CLEAN, FREE FROM SCRATCHES, WELD SPATTER.

REV.	DESCRIPTION	DATE	BY
00	INITIAL SUBMISSION	20/10/2013	JT
01	DRAWING UPDATED	02/01/2019	SH
02	HOLES MOVED UP BY 10.5mm	20/11/2019	SH

MATERIAL: STAINLESS STEEL		SPECIFICATION: 304 GRADE		PROJECTION: THIRD ANGLE		DRAWING SCALE: 1 : 3		SHEET SIZE: A3			
Environmental Products & Services www.EPAS-Ltd.com 				DRAWN BY: S HARVEY		CREATED DATE: 20/10/13					
						REVISION NUMBER: 01					
				CHECKED BY: A MARCOV		REVISION DATE : 02/01/2019					
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				DRAWING NUMBER:						SHEET:	
				0509P53-AT						1 of 1	

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